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D120-639-044
Job Sheet 205247



Part No: D120-639-044

Job Qty: 1 pcs

Part Name: EC120 - OEM Replacement Wearplates - Heavy-Duty Full-Length, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/6/20

Job Tracking No:

Due Date: 1/31/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D120-639 REV.B IPP REV A 18.11.19 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Klt	1 pcs		1/31/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S247271

Part: D120-639-044

Job No: 205247

Serial No/Batch: S247271

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH01-25 Issue Date: 1/13/20

DAS
84
9-89

JAN 13 2020

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1/6/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

110 QC 4	1 pcs	1/31/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
120 Packaging 3-1 - Stock - B4B	1 pcs	1/31/20	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				QC 4 - 84	
				QC 4 - 80	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
130 DC - 1 - B4B	1 pcs	1/31/20	0.00 0.00	Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
140 QC 21 - FG	1 pcs	1/31/20	0.00 0.00	Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	

NL 15/01/20 JRB

DAS 21 9-09 NL 15/01/20 JRB

DAS 21 9-09 JAN 15 2020

FG-128B

Part Op 100 - Pick Kit
 Descriptions: 110 - QC4- 100% Inspect kits for completeness
 120 - Package and Identify as per PPP D120-639-044
 130 - Photocopy bluefile and type labels per PPP D120-639-044 CHG 001
 140 - QC21- Final Inspection - Work Order Release

013884

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5618-4	FWD Wearplate Heavy-Duty, RH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5206329
D5619-3	AFT Wearplate Heavy-Duty, LH/RH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5205531
D5632-042	MID Wearplate, RH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204006

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D5618-4	1	1	0
	D5619-3	1	39	0
	D5632-042	1	3	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					